

PRODUCT CATALOGUE







INTRODUCTION

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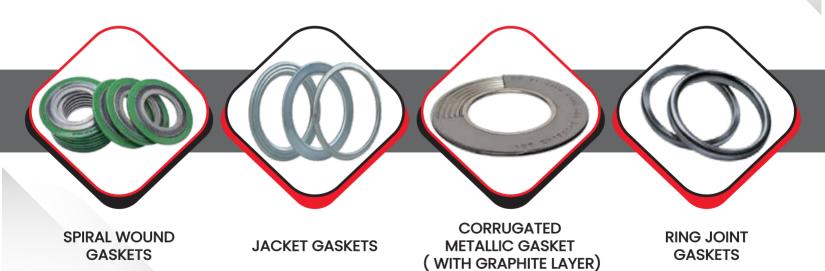
Perfect Packings and Seals, an ISO 9001:2015 Company, specializes in producing high-performance industrial gaskets and aims to be a leading provider in the industry. Located in Chennai, India, we serve clients nationwide and internationally, catering to various sectors such as Petrochemicals, Chemicals, Fertilizers, Power, Paper, OEMs, Sugar Mills, Atomic Energy, and Pipeline Projects.Etc.

Our manufacturing facilities adheres to required quality control, utilizing technology and reliable suppliers. We prioritize client requirements and satisfaction, offering guidance on product selection and maintaining an efficient warehouse for timely deliveries.

Specializing in a range of gaskets, including Spiral Wound, Ring Joint, Sealing Ring, Lens, Rubber, PTFE Envelope, and Soft Cut, we can customize designs to meet both National and International Standards. We are the largest **Spitmaan gaskets** dealers in Tamil Nadu, ensuring unparalleled access to quality products and dedicated service for our customers. As a rapidly growing company, we seek to expand into new markets, emphasizing quality and client satisfaction. We invite you to register us in your vendors list for Gasket supplies, assuring the best and prompt execution of all inquiries and purchase orders.



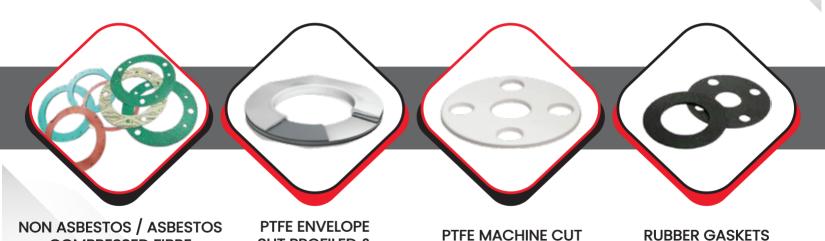
METALLIC GASKETS





NON METALLIC PRE CUT GASKETS

SOLID / EXPANDED



SLIT PROFILED &

GL REACTOR GASKTES

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COMPRESSED FIBRE

PRE CUT GASKETS

05

& MOULDED PROFILES



COMPRESSED ASBESTOS FIBRE JOINTING SHEETS



"Spitmaan" jointing sheet technology is based on a tradition which stretches back over few decades. With close co-operation with our customers, by constant development of composition of materials and by use of high quality raw materials, the company has produced reliable gasketing products, which always correspond to the latest state of technology.

"Spitmaan" products are developed with the strong belief on the proven fact that the most qualitative gasket is cheaper than the work necessary for changing an improper gasket.

Also available with antistick Polymer / Graphite surface coating. Tests: Tests are conducted in our laboratory equipped with latest testing equipments according to international test specifications & ISI. Some of the important tests carried out are for Compressibility, Recovery, Stress relaxation, Flexibility & Resistance to fluid media, besides the routine tests for tensile strength, ignition loss, density, etc.

"Spitmaan" Metallic jointing sheets: With the operating temperature and pressure high and when the effective gasket area is small, jointing sheets with wire gauze reinforcement are suggested to be used.

SPITMAAN ASBESTOS JOINTING SHEET SIZES

Nominal sheet Thickness Approx. (mm) 0.4/0.5, 0.75/0.8, 1.0, 1.5, 2.0, 3.0, & above upto 6.0 mm / Sheet size Approx. 1525 mm x 1650 to 5000 mm (variation + 5%)

MAJOR TECHNICAL FEATURES

STYLE	STYLE TENSILE ST STRENGTH RESI N/mm² N/		COMPRESSIBILITY %	RECOVERY %	IGNITION LOSS %	
20	9.5	20	7.5-12	≥42.5	≤20	
20M	12.0	20	7-12	≥45	≤20	
51	18.0	23	7-12	≥45	≤22	
51M	20.0	23	7-12	≥45	≤20	
39	18.0	23	7-12	≥45	≤22	
54Super	28.0	28	6.5-11.5	≥50	≤25	
54SuperM	30.0	30	7-10.5	≥50	≤22	
590il	28.0	30	7-10.5	≥50	≤25	
60Acid	27.0	25	7-12	≥45	≤25	



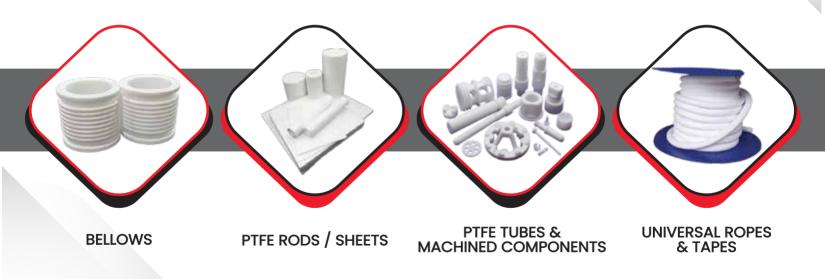
NON ASBESTOS JOINTING SHEETS



ODTOWN	M	®					870								<u> </u>	1	SPITMAN	100	
SPILIMAAN			AFIII		AF120		AF139		AF151		AF154		AF155		APIN APIN		AF160 AF160	AFITO	
OTT// FO			AF 111		AF 120		AF 139		AF 151 CS		AF 154		AF 155 GF		AF 159		AF 160		
STYLES			Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Metallic	Non Metallic	Non Metallic	Metallic
Compliance	Compliance BS 7531 Grade Y BS 7531 G		Grade Y	BS 7531 Grade Y		BS 7531 Grade Y		BS 7531 Grade X		BS 7531 Grade X		BS 7531 Grade X		BS 7531 Grade X	BS 7531	. Grade X			
Line Callout Number			ASTM104F713999A9B9E99M4T1		ASTMF104F713991A9B9E29M5T2 ASTMF104F713999A		999A9B9E21M5T3	1M5T3 ASTMF104F713999A9B9E29M5T4		ASTM104F713999A9B9E99M5T5		ASTM104F713999A9B9E99M6T6		ASTM104F713919A9B9E21M6T7		ASTM104F713999A9B9E19M5T8	ASTM104F7139	19A9B9E11M5T9	
Composition			Inorganic NBR Elastomer	r Cellulose Fibres, nic Fillers And nec. Optional Steel ert On Request Aramid Fibres, Mineral Fibres, Moneral		Aramid Fibre, Mineral Fibres, Inorganic Fillers And NBR Elastomer. Optional Steel Wire Mesh Insert On Request.		Aramid Fibre, Mineral Fibres, Inorganic Fillers And SBR Elastomer. Optional Steel Wire Mesh Insert On Request.		Aramid Fibre, Mineral Fibres, Inorganic Fillers And HNBR Elastomer. Optional Steel Wire Mesh Insert On Request.		Aramid Fibre, Glass Fibre, Mineral Fibre, Inorganic Fillers And HNBR Elastomer. Optional Steel Wire Mesh Insert On Request.		Aramid Fibre, Mineral Fibres, Carbon Fibre, Inorganic Fillers And HNBR Elastomer. Optional Steel Wire Mesh Insert On Request.		Aramid Fibers, Mineral Fibres, Inorganic Fillers And Special Acid Resistant Elastomers. Aramid Fibres, Mine Enbres, Mine		Inorganic Fillers, stomer And vith Expanded onal Steel Wire	
Colour			Red 8	& Green	Gr	een	Or	ange	Br	own	Yel	llow	Pui	rple	Black		Blue	Black	
Recommended Applications/ Industries			Low Service Conditions.		Material With And Chemic Suitable For Water, Heating Syster And A	General Purpose Gosketing daterial With Good Thermal And Chemical Properties. Suitable For Steam, Food, Water, Gas And Refigeration and Cooling Reading Systems, Dilute Acids And Alkalies. Medium Service Conditions.		General Purpose Gasketing Material With Controlled Swell Properties in Oil. Suitable For Automotive And Chemical Industries Eg. It Engines, Hydraulic Engines, Reiterating Oils, Hydrocarbons And Various Dilute Chemicals. Medium Service Conditions.		Excellent Thermal, Chemical And Mechanical Property Gasketing Material Suitable For Petrochemicals, Steam, Gas, Power Generating Equipments, Heating Systems Shipbuilding, Dilute Acids And Al Mailes. High Service Conditions.		Premium Grade Gasketing Material Suitable For Use In Super Heated Steam, Automobiles, Shipbuilding, Power Plant Equipments, Fertilizers And Petrochemicals, Dilute Acids & Alkalies. High Service Conditions.		Premium Grade Gasketing Material Suitable For Aggressive Organic, Inorganic Acids And Alkalies in Chemical And Fertilizer Industries, High Service Conditions.		Premium Grade Gasketing Material Suitable For Aggressive Organic/ Inorganic Acids And Alkalies in Chemical And Fertilizer Industries. High Service Conditions.	Material wi Thermal And Properties. Suit Oils, Solve IC Engines In Es And Temperat In Shipbuilding Automobiles, Fertilizer	ktreme Pressure ture Conditions g, Power Plants, Chemical And	
							TE	CHNICA	L DATA	- TYPICAL	VALUES FO	R A THICKN	IESS OF 1.6	0 mm					
Density	DIN 28090-2	g/cc	1.85	1.90	1.80	1.90	1.90	1.95	1.90	1.95	1.80	1.90	1.85	1.95	1.75	1.85	1.80	1.70	1.80
Tensile Strength	ASTM F 152	Mpa	≥7	≥ 8.5	≥9	≥ 10	≥10	≥12	≥8	≥ 10	≥ 12	≥ 14	≥12	≥ 14	≥12	≥ 14	≥ 10	≥11	≥11
Compressibility	ASTM-F 36 J	%	>10	>10	>10	> 10	> 10	>10	>10	> 10	> 10	> 10	> 12	> 12	> 10	>10	>10	> 10	>10
Recovery	ASTM- F 36 J	%	≥ 50	≥ 50	≥50	≥50	≥ 50	≥ 50	≥50	≥ 60	≥ 60	≥ 60	≥55	≥ 55	≥ 60	≥ 60	≥ 60	≥ 50	≥50
Ignition Loss	ASTM-F 495-99a	%	≤30	≤30	≤30	≤30	≤30	≤30	≤30	≤30	≤30	≤30	≤28	≤28	≤30	≤30	≤30	≤28	≤28
Gas Permeability (Sealability against nitrogen)	BS 7531	ml/min.	≤ 1.00	≤ 1.00	≤ 1.00	≤ 1.00	≤ 1.00	≤ 1.00	≤ 1.00	≤ 1.00	≤ 0.50	≤ 1.00	≤ 0.50	≤ 1.00	≤ 0.50	≤ 1.00	≤ 0.80	≤ 0.80	≤ 1.00
Residual Stress	BS 7531 DIN 52913	Mpa	~ 22	~ 22	~ 22	~ 22	~ 22	~ 22	~ 22	~ 25	~ 25	~ 25	~ 25	~ 25	~ 25	~ 25	~ 25	~ 25	~ 25
Flexibility @RT (Cracking, delamination or distress)	BS 7531		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
Oil Absorption 5 H @ 150°C (Thickness/Mass)	BS 7531	%	≤10/≤12	≤ 10/≤ 12	≤ 10/≤ 12	≤ 10/≤ 10	≤8/≤8	≤ 10/≤ 8	8 - 20	8 - 20	≤7/≤8	≤5/≤5	≤7	≤7	≤ 6/≤ 10	≤5/≤10	≤5/≤7	≤5/≤10	≤ 5/≤ 10
	ASTM F 146	%	≤12/≤12	≤ 12/≤ 12	≤ 10/≤ 12	≤ 10/≤ 10	≤ 10/≤ 10	≤ 10/≤ 8	8 - 20	8 - 20	≤7/≤8	≤ 6/≤ 6	≤7	≤7	≤ 6/≤ 10	≤ 5/≤ 10	≤5/≤7	≤5/≤10	≤ 5/≤ 10
Water Absorption 5 H @ 100°C (Thickness)	BS 7531	%	≤12	≤12	≤9	≤9	≤8	≤8	≤9	≤9	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5	≤5
Short Term Temperature		°C	300	350	350	350	375	400	375	400	400	450	450	500	450	450	250	600	650
Continous Service Temperature		°C	225	250	235	250	250	250	225	250	275	300	400	450	300	350	210	450	550
Max. Continous Temperature with steam		°C	200	225	225	225	225	250	225	250	275	275	375	425	275	325	210	425	525
Pressure		bar	50	60	80	90	100	110	100	110	150	160	150	160	150	160	120	160	200

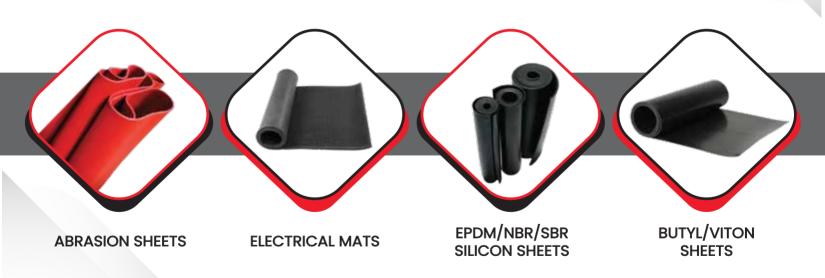


PTFE MOULDED / MACHINED COMPONENTS





RUBBER SHEETS

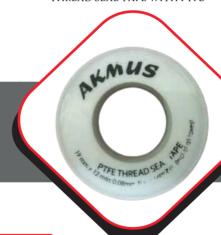




MAX STAR







PRODUCT NUMBER	DESCRIPTION	PACK
"AKMUS"	12MM X 12 MTRS X0.08MM THK 19 MM X 12 MTRS X 0.08MM THK 25 MM X 12 MTRS X 0.08MM THK	10 10 10
"MAX STAR" (GENERAL PURPOSE)	12MM X 10 MTRS X0.05MM THK 19 MM X 10 MTRS X 0.05MM THK 25 MM X 10 MTRS X 0.05MM THK	10 10 10

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MAX STAR





COMMON APPLICATIONS

"AKMUS" Thread Seal Tape with PTFE can be used on galvanized steel, iron, brass, copper, aluminum, stainless steel, Polyethylene, Polypropylene, PVC, CPVC, ABS and Fiberglass Threaded Piping. The Product is compatible with Dilute Acids, Compressed Air, Solvents, Caustics, Oils, Diesel, Fuels, Hydraulic Fluids, Gases, Vegetable Oils, Natural Gases, Water etc.

Physical / Chemical Properties

Appearance - White Colour Pressure Rating* - 10,000 psi INGREDIENTS -100 % PTFE Temperature Range - (-450° F to 500°F) Tensile Strength - 1245 to 2500 psi Thickness - 0.08 thk to 0.1 mm thk Density - 0.5-0.75 g/cc Shelf Life - Indefinite

*Pressure rating is relative to the torque and quality of the threadsproduct is considered an "article" as defined in and the amount of tape used.

Directions For Use

For threads up to 1-½" diameter, use ½" width of thread Tape. Clean the male and female threads of any oil or Dirt. Apply the thread seal tape a minimum of three wraps, using care to wrap in the direction of the thread rotation. Be sure to keep tension on the tape while wrapping. Do not overlap the tape on the ends of the fitting.

Technical Specifications

Meets Military Specification MIL-T-27730A, FOOD GRADE US FDA 21.CFR.177.2600



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ADHESIVES -SEALANTS-COATINGS













Our Facilities

Unit-1













Our Facilities

Unit-2













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